

Wightwood Abbey Scriptorium

Instructions



General Information

Prints: **18**

Dimensions: 100% is set to 28mm (1/60)

apx . 15L x 8W x 10H Inches assembled

Printer Requirement: FDM Printer with a 8"x8" bed

Preparation

Thank you for purchasing the Wightwood Abbey Scriptorium Premium Terrain piece.

The Scriptorium is one of the largest game pieces on the market and will take a significant amount of work to bring to completion. In total you will need to produce 10 large and 8 smaller prints. The Scriptorium is a 2 ½ story game piece with 5 sets of working doors and detachable walls and roofs to allow access to all parts of the

set. Doorways are designed to allow for the free movement of 1 inch game bases.

For this you will need an FDM 3D Printer with a bed size of 8"x8" (203x203mm) and enough filament to produce the pieces. If your printer has a smaller bed size you will need to cut certain pieces in your slicer application before printing.

1. Download and unzip your files and keep them in their own well labeled folder for ease of use.
2. We recommend backing up your purchases as they will be accessible for download only for a limited period of time after your purchase.
3. Print the pieces
4. Clean and prep each piece.
5. Glue the pieces according to our recommended glueing guide.
6. Spray with a primer
7. Paint

For details on how to do these steps please watch our [YouTube video](#).

Remember that your purchase is for your own personal use only as per the terms of the End-User Agreement. Please do not distribute the files or prints.

Printing Tips

For bed adhesion we strongly recommend printing with a brim of 4 mm or greater.

Every printer is different but in general here are the main settings to pay attention to:

- Brim ON
- Support Material OFF (all our parts have built in support).
- Layer Height of .2mm or less
- Retraction amount and speed
- Acceleration and jerk settings

- Overall Print speed

Notes

Scaling down: To print at 15mm scale reduce all pieces by 50%

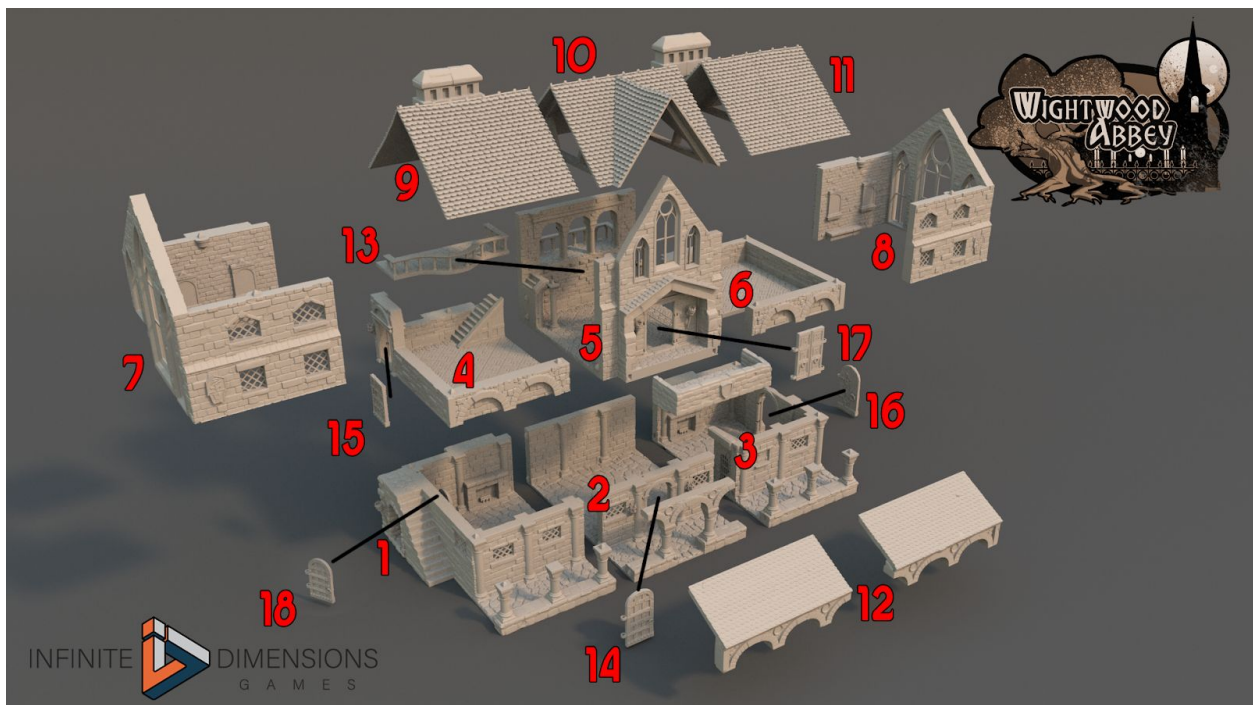
Please note that some functions such as doors will not work at this scale. Also some details may not come out and will need to be cleaned.

Assembling: According to the accuracy of your printers some pieces might need to be filed down or trimmed with a hobby knife.

Doors are installed by inserting a piece of 1.75mm filament into the hole to pin the door in place.

Each door is unique so please make sure to use the right door in the right place.

Prints and Filenames



#	Print	Filename
1	First Floor left	WWA_SCRPT_LV1_A.stl
2	First Floor centre	WWA_SCRPT_LV1_B.stl
3	First Floor right	WWA_SCRPT_LV1_C.stl
4	Second Floor left	WWA_SCRPT_LV2_A.stl
5	Second Floor centre	WWA_SCRPT_LV2_B.stl
6	Second Floor right	WWA_SCRPT_LV2_C.stl
7	Second Floor Detachable Walls Left	WWA_SCRPT_LV2_D.stl
8	Second Floor Detachable Walls Right	WWA_SCRPT_LV2_E.stl
9	Roof left	WWA_SCRPT_RF_A.stl
10	Roof centre	WWA_SCRPT_RF_B.stl
11	Roof right	WWA_SCRPT_RF_C.stl
12	Detachable Cloister Roofs	WWA_SCRPT_CLSTR.stl
13	Second Floor Inside Balcony	WWA_SCRPT_LV2_B_BLCNY.stl
14	Ground Floor Cloister Door	WWA_SCRPT_LV1_B_DR.stl
15	Second Floor Left Door	WWA_SCRPT_LV2_A_DR.stl
16	Ground Floor Right Door	WWA_SCRPT_LV1_C_DR.stl
17	Second Floor Portico Double Door	WWA_SCRPT_LV2_B_DR.stl
18	First floor Tunnel Door	WWA_SCRPT_LV1_A_DR.stl